

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 81434***81434***

Page 2

Wednesday, March 14, 2012 10:56:47 AM

Item ID: D3916-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Light Rib

Stop ***NS2***

Start Date: 3/14/2012 Start Qty: 18.00

18

Cust Item ID:

Required Date: 3/30/2012 Req'd Qty: 18.00

18

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MCJ 12/03/19

MF
12-03-19

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Picklist Print

Wednesday, March 14, 2012 10:56:47 AM

Page 1

Work Order ID: 81434
Parent Item: D3916-5
Parent Item Name: Light Rib

Start Date: 3/14/2012 Required Date: 3/30/2012
Start Qty: 18.00 Required Qty: 18.00

Comments: IPP RevA: new issue DD 09.11.23 verified by:EC
10.03.15 verified by:EC IPP Rev:B as per dwg revA

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.500W.049 Square Tubing		Purchased	No			100	f	348.2521	4.166	78.934737			

SAD 12-03-19

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT034	348.2520653	
116610	0.8383	
117721	0.3234	
117999	2.43919739	
118460	344.651168	

78.9347

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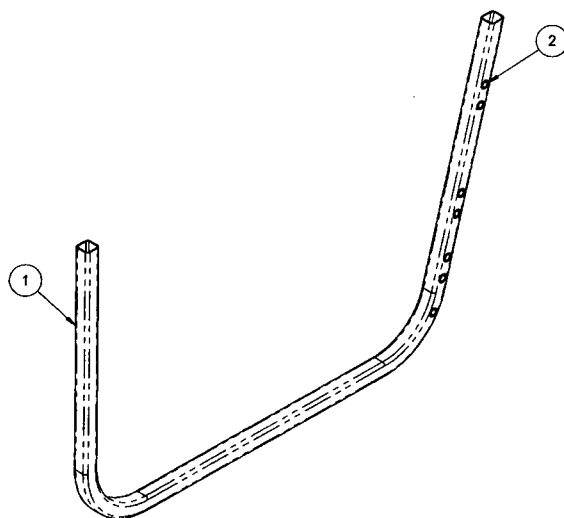
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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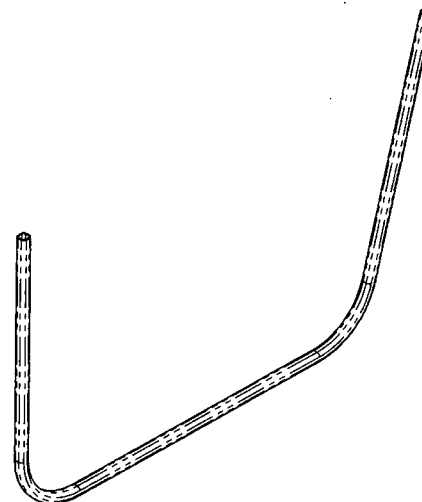
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ITEM	QTY -041	P/N	DESCRIPTION
	X	D3916-041	RIB ASSY
1	1	D3916-1	RIB
2	7	D3759-1	BUSHING



D3916-041 RIB ASSY



D3916-5 LIGHT RIB

OK 10.12.21
 UNDER REVIEW
 10.10.11
 ADDITION OF HOLE + BUSHING
 ON D3916-041 RIBS.
RELEASED
 2010-03-12
 JWP

A		NEW ISSUE		DESCRIPTION		JPH	10.03.04
REV.				BY	DATE		
DESIGN	AJS			DART AEROSPACE LTD			
DRAWN	JPH			HAWKESBURY, ONTARIO, CANADA			
CHECKED	[Signature]	DRAWING NO.		REV. A			
MFG. APPR.	[Signature]	D3916		SHEET 1 OF 4			
APPROVED	[Signature]	TITLE		SCALE			
DE APPR.	[Signature]	RIB ASSY, 350 BASKET		NTS			
DATE		10.03.04		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

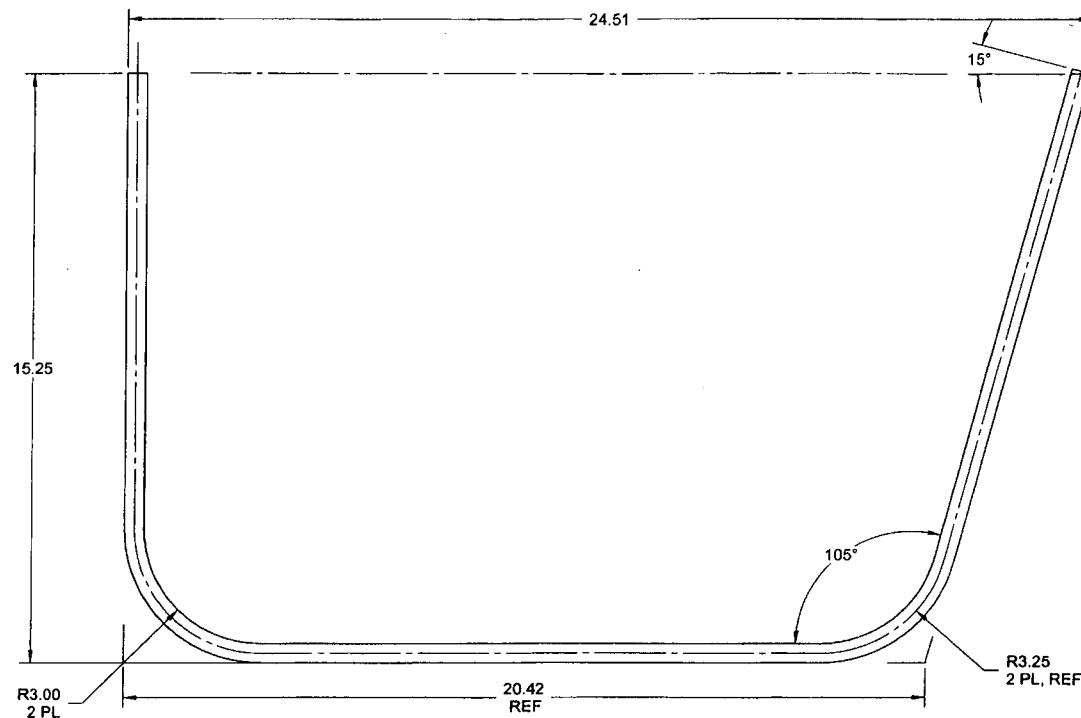
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9 D3916-5 LIGHT RIB

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.07 lbs
- 9) TUBE FLAT LENGTH 49.5 REF

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3916	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	RIB ASSY, 350 BASKET	NTS
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RELEASED
2010-03-12
JMP

#81434

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